Technical Data Sheet

Ferro Pp NPP00GW35HB

Polypropylene
LyondellBasell Industries
Engineering Plastics

General	
Additive	• Impact Modifier
Features	• Impact Modified
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.900	0.898 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°c/2.16 Kg)	6.5 g/10 min	6.5 g/10 min	ASTM D1238
Mechanical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Tensile Strength (Yield, 73°f (23°c))	4500 psi	31.0 MPa	ASTM D638
Tensile Elongation (Break, 73°f (23°c))	50 %	50 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°f (23°c)	195000 psi	1340 MPa	
Tangent : 73°f (23°c)	206000 psi	1420 MPa	
Flexural Strength (Yield, 73°f (23°c))	6000 psi	41.4 MPa	ASTM D790
Impact	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Notched Izod Impact (73°f (23°c))	1.5 ft·lb/in	80 J/m	ASTM D256
Unnotched Izod Impact (73°f (23°c))	No Break	No Break	ASTM D4812
Gardner Impact	280 in·lb	31.6 J	ASTM D5420
Thermal	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	235 °F	113 °C	
264 Psi (1.8 Mpa), Unannealed	140 °F	60.0 °C	
RTI Elec (0.06 In (1.6 Mm))	149 °F	65.0 °C	UL 746B
RTI Imp (0.06 In (1.6 Mm))	149 °F	65.0 °C	UL 746B
RTI Str (0.06 In (1.6 Mm))	149 °F	65.0 °C	UL 746B
Flammability	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Flame Rating (0.0025 In (0.063 Mm))	HB	HB	UL 94

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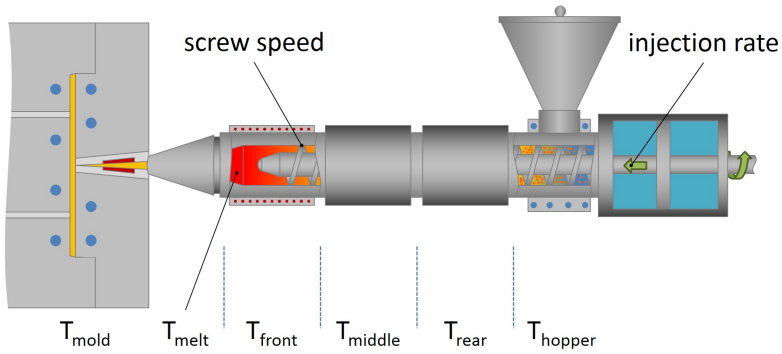

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.